

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : KEYSTONE HEAVY DUTY DEGREASER

Other means of identification : not applicable

Recommended use : Cleaning product

Restrictions on use : Reserved for industrial and professional use.

Product dilution information : Product is sold ready to use.

Company : Ecolab Inc.
370 N. Wabasha Street
St. Paul, Minnesota USA 55102
1-800-352-5326

Emergency telephone : 1-800-328-0026 (US/Canada), 1-651-222-5352 (outside US)

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SECTION 2. HAZARDS IDENTIFICATION
GHS Classification

Skin corrosion : Category 1A
Serious eye damage : Category 1

GHS Label element

Hazard pictograms :



Signal Word : Danger

Hazard Statements : Causes severe skin burns and eye damage.

Precautionary Statements : **Prevention:**
Wash skin thoroughly after handling. Wear protective gloves/ protective clothing/ eye protection/ face protection.
Response:
IF SWALLOWED: rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/ physician. Wash contaminated clothing before reuse.
Storage:
Store locked up.
Disposal:
Dispose of contents/ container to an approved waste disposal plant.

Other hazards : None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

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Pure substance/mixture : Mixture

Chemical Name	CAS-No.	Concentration (%)
sodium hydroxide	1310-73-2	1 - 5

SECTION 4. FIRST AID MEASURES

In case of eye contact : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.

In case of skin contact : Wash off immediately with plenty of water for at least 15 minutes. Use a mild soap if available. Wash clothing before reuse. Thoroughly clean shoes before reuse. Get medical attention immediately.

If swallowed : Rinse mouth with water. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention immediately.

If inhaled : Remove to fresh air. Treat symptomatically. Get medical attention if symptoms occur.

Protection of first-aiders : If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Notes to physician : Treat symptomatically.

See toxicological information (Section 11)

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media : None known.

Specific hazards during fire fighting : Not flammable or combustible.

Hazardous combustion products : Decomposition products may include the following materials:
Carbon oxides
nitrogen oxides (NOx)
Sulfur oxides
Oxides of phosphorus

Special protective equipment for fire-fighters : Use personal protective equipment.

Specific extinguishing methods : Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. In the event of fire and/or explosion do not breathe fumes.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Ensure adequate ventilation. Keep people away from and upwind of spill/leak. Avoid inhalation, ingestion and contact with skin and eyes. When workers are facing concentrations above the exposure limit they

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must use appropriate certified respirators. Ensure clean-up is conducted by trained personnel only. Refer to protective measures listed in sections 7 and 8.

- Environmental precautions : Do not allow contact with soil, surface or ground water.
- Methods and materials for containment and cleaning up : Stop leak if safe to do so. Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). Flush away traces with water. For large spills, dike spilled material or otherwise contain material to ensure runoff does not reach a waterway.

SECTION 7. HANDLING AND STORAGE

- Advice on safe handling : Do not ingest. Do not get in eyes, on skin, or on clothing. Do not breathe dust/ fume/ gas/ mist/ vapors/ spray. Use only with adequate ventilation. Wash hands thoroughly after handling.
- Conditions for safe storage : Do not store near acids. Keep out of reach of children. Store in suitable labeled containers.
- Storage temperature : 0 °C to 50 °C

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Ingredients	CAS-No.	Form of exposure	Permissible concentration	Basis
sodium hydroxide	1310-73-2	Ceiling	2 mg/m ³	ACGIH
		Ceiling	2 mg/m ³	NIOSH REL
		TWA	2 mg/m ³	OSHA Z1

- Engineering measures : Effective exhaust ventilation system. Maintain air concentrations below occupational exposure standards.

Personal protective equipment

- Eye protection : Safety goggles
Face-shield
- Hand protection : Wear the following personal protective equipment:
Standard glove type.
Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.
- Skin protection : Personal protective equipment comprising: suitable protective gloves, safety goggles and protective clothing
- Respiratory protection : When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. Remove and wash contaminated clothing before re-use. Wash face, hands and any exposed skin thoroughly after handling. Provide suitable facilities for quick drenching or flushing of the eyes

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and body in case of contact or splash hazard.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: liquid
Color	: orange
Odor	: odorless
pH	: 13.5, 100 %
Flash point	: not applicable
Odor Threshold	: no data available
Melting point/freezing point	: no data available
Initial boiling point and boiling range	: no data available
Evaporation rate	: no data available
Flammability (solid, gas)	: no data available
Upper explosion limit	: no data available
Lower explosion limit	: no data available
Vapor pressure	: no data available
Relative vapor density	: no data available
Relative density	: 1.06
Water solubility	: soluble
Solubility in other solvents	: no data available
Partition coefficient: n-octanol/water	: no data available
Autoignition temperature	: no data available
Thermal decomposition	: no data available
Viscosity, kinematic	: no data available
Explosive properties	: no data available
Oxidizing properties	: no data available
Molecular weight	: no data available
VOC	: no data available

SECTION 10. STABILITY AND REACTIVITY

Chemical stability	: Stable under normal conditions.
Possibility of hazardous reactions	: No dangerous reaction known under conditions of normal use.
Conditions to avoid	: None known.
Incompatible materials	: Acids Metals
Hazardous decomposition products	: Decomposition products may include the following materials: Carbon oxides nitrogen oxides (NOx)

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Sulfur oxides
Oxides of phosphorus

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : Inhalation, Eye contact, Skin contact

Potential Health Effects

Eyes : Causes serious eye damage.
Skin : Causes severe skin burns.
Ingestion : Causes digestive tract burns.
Inhalation : May cause nose, throat, and lung irritation.
Chronic Exposure : Health injuries are not known or expected under normal use.

Experience with human exposure

Eye contact : Redness, Pain, Corrosion
Skin contact : Redness, Pain, Corrosion
Ingestion : Corrosion, Abdominal pain
Inhalation : Respiratory irritation, Cough

Toxicity

Acute oral toxicity : Acute toxicity estimate : > 5,000 mg/kg
Acute inhalation toxicity : no data available
Acute dermal toxicity : no data available
Skin corrosion/irritation : no data available
Serious eye damage/eye irritation : no data available
Respiratory or skin sensitization : no data available
Carcinogenicity : no data available
Reproductive effects : no data available
Germ cell mutagenicity : no data available
Teratogenicity : no data available
STOT-single exposure : no data available
STOT-repeated exposure : no data available
Aspiration toxicity : no data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Environmental Effects : This product has no known ecotoxicological effects.

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Product

Toxicity to fish : no data available

Toxicity to daphnia and other aquatic invertebrates : no data available

Toxicity to algae : no data available

Ingredients

Toxicity to daphnia and other aquatic invertebrates : sodium hydroxide
48 h EC50: 40 mg/l

Persistence and degradability

no data available

Bioaccumulative potential

no data available

Mobility in soil

no data available

Other adverse effects

no data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods : Where possible recycling is preferred to disposal or incineration. If recycling is not practicable, dispose of in compliance with local regulations. Dispose of wastes in an approved waste disposal facility.

Disposal considerations : Dispose of as unused product. Empty containers should be taken to an approved waste handling site for recycling or disposal. Do not re-use empty containers.

RCRA - Resource Conservation and Recovery Authorization Act Hazardous waste : D002 (Corrosive)

SECTION 14. TRANSPORT INFORMATION

The shipper/consignor/sender is responsible to ensure that the packaging, labeling, and markings are in compliance with the selected mode of transport.

Land transport (DOT)

UN number : 1824
Description of the goods : Sodium hydroxide solution
Class : 8
Packing group : II
Environmentally hazardous : no

Sea transport (IMDG/IMO)

UN number : 1824
Description of the goods : SODIUM HYDROXIDE SOLUTION
Class : 8

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Packing group : II
Marine pollutant : no

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

Ingredients	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
sodium hydroxide	1310-73-2	1000	22222

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : Acute Health Hazard

SARA 302 : SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : SARA 313: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

California Prop 65

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

The ingredients of this product are reported in the following inventories:

1907/2006 (EU) :
not determined

Switzerland. New notified substances and declared preparations :
not determined

United States TSCA Inventory :
On TSCA Inventory

Canadian Domestic Substances List (DSL) :
All components of this product are on the Canadian DSL.

Australia Inventory of Chemical Substances (AICS) :
not determined

New Zealand. Inventory of Chemical Substances :
not determined

Japan. ENCS - Existing and New Chemical Substances Inventory :
not determined

Japan. ISHL - Inventory of Chemical Substances (METI) :
not determined

Korea. Korean Existing Chemicals Inventory (KECI) :
not determined

Philippines Inventory of Chemicals and Chemical Substances (PICCS) :

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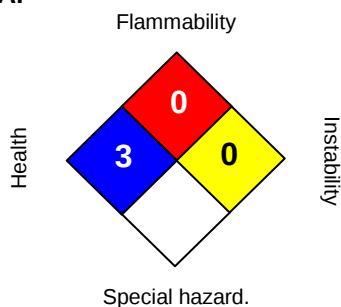
not determined

China. Inventory of Existing Chemical Substances in China (IECSC) :

not determined

SECTION 16. OTHER INFORMATION

NFPA:



HMIS III:

HEALTH	3
FLAMMABILITY	0
PHYSICAL HAZARD	0

0 = not significant, 1 = Slight,
2 = Moderate, 3 = High
4 = Extreme, * = Chronic

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Prepared by : Regulatory Affairs

REVISED INFORMATION: Significant changes to regulatory or health information for this revision is indicated by a bar in the left-hand margin of the SDS.

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.